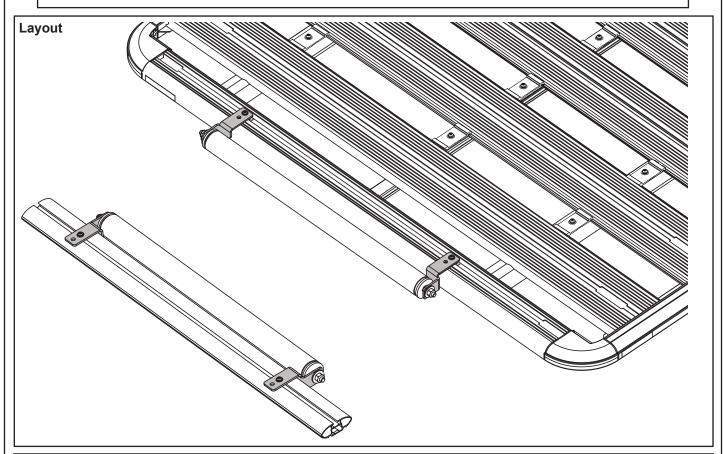


# **Universal Roller Bracket Kit (SRMBK)**

Important:

Please read these instructions carefully prior to installation. Please refer to your fitting instruction to ensure that the roller brackets is installed correctly. Check the contents of kit before commencing fitment and report any discrepancies. Place these instructions in the vehicle's glove box after installation is complete.



### Important Information

### **Recommendations:**

This bracket kit is to be used with any Rhino-Rack Roller kit, to fit on a Vortex Bar or Pioneer Tray.

Can be used as a replacement for the bracket on the alloy rollers.

Clean the Vortex Bar or Pioneer Tray prior to fitting the roller brackets.

#### **Note for Dealers and Fitters:**

It is your responsibility to ensure instructions are given to the end user or client.

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Document No: R654 Prepared By: Peter Luu Authorised By: Chris Murty

Issue Date: 23/10/15

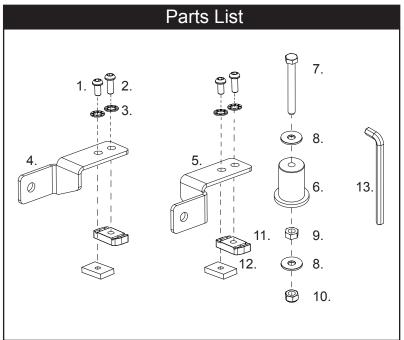
Issue No: 01

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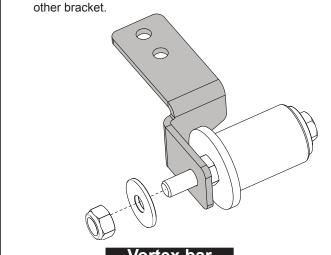
# **Universal Roller Bracket Kit (SRMBK)**

Item	Component Name	Qty.	Part No.
1	M8 x 12 Cap Screw	2	B081
2	M8 x 16 Cap Screw	2	B072
3	M8 Shake Proof Washer	4	W033
4	Roller Bracket - LH	1	C325
5	Roller Bracket - RH	1	C326
6	Boat Roller Bush	2	M023
7	M10 x 90 Hex Bolt	2	B055
8	M10 x 30 Flat Washer	4	W023
9	M10 Hex Nut	2	N021
10	M10 Nyloc Nut	2	N010
11	M8 Channel Nut	2	N003
12	M8 Plate Nut	2	N055
13	5mm Allen Key	1	H002
14	Fitting Instructions	1	R654
Fitment Overview			
Vortex bar (page 2-3) Pioneer Tray (page 3)			



Remove the nut and washer from the bush asssembly, and slide the bracket over the roller shaft as shown.

Assemble the washer and nut, then tighten. Repeat on other bracket

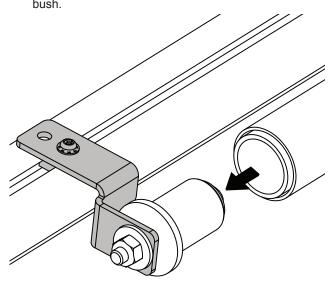


Locate the channel nut into the crossbar recess.

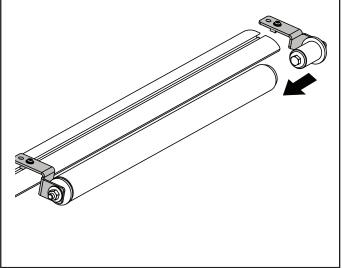
Through the inner hole as shown, turn the M8x12 bolt so that the channel nut rotates and locate across the crossbar. Tighten.

Vortex bar

Slide the roller and sleeve assembly onto the roller bush.



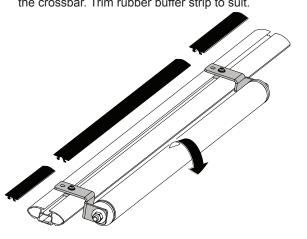
4 Locate the remaining roller bracket assembly into the crossbar as per instruction 2, locating the other end of the roller into the roller bush.





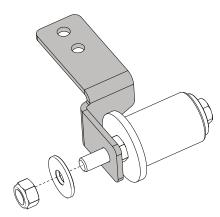
# **Universal Roller Bracket Kit (SRMBK)**

Adjust the roller bracket assembly so that the roller roatates freely. Tighten the M8 bolt as per instruction 2, check that the channel nut is fully located across the crossbar. Trim rubber buffer strip to suit.



Remove the nut and washer from the bush asssembly, and slide the bracket over the roller shaft as shown.

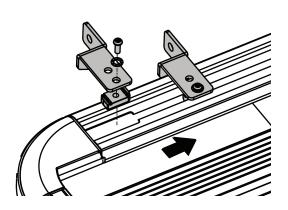
Assemble the washer and nut, then tighten. Repeat on other bracket.



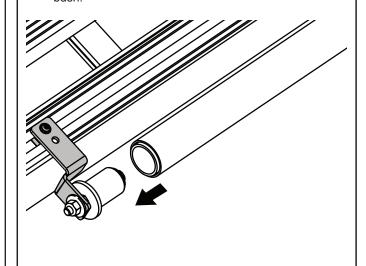
Pioneer Tray

Locate the channel nut into the tray edge recess.

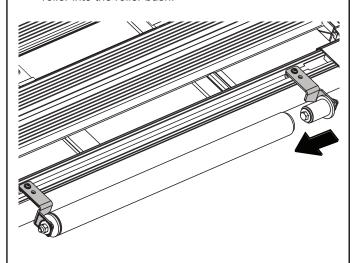
Through the outer hole of the bracket as shown, turn the M8x16 bolt so that the channel nut rotates and locate across the tray. Tighten.



Slide the roller and sleeve assembly onto the roller hush



Locate the remaining roller bracket assembly into the tray as per instruction 2B, locating the other end of the roller into the roller bush.



Adjust the roller bracket assembly so that the roller roatates freely. tighten the M8 bolt as per instruction 2B, check that the channel nut is fully located across the tray.

