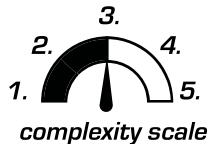


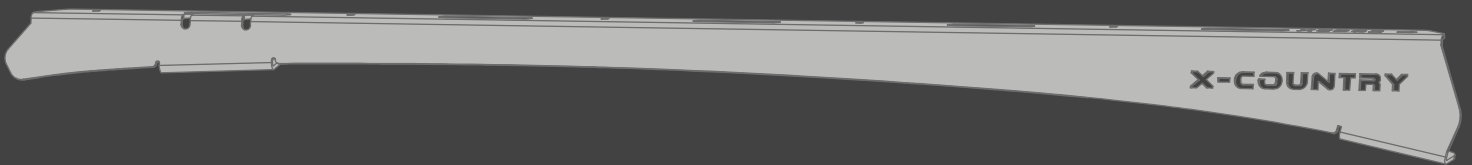
X-COUNTRY

TOYOTA HILUX N80 RAZOR FITMENT

- (A) Read through instructions completely and ensure you understand each step before proceeding
(B) Check the contents of the kit before fitment and report any discrepancies
(C) Pass instructions onto the customer at the completion of the fitment

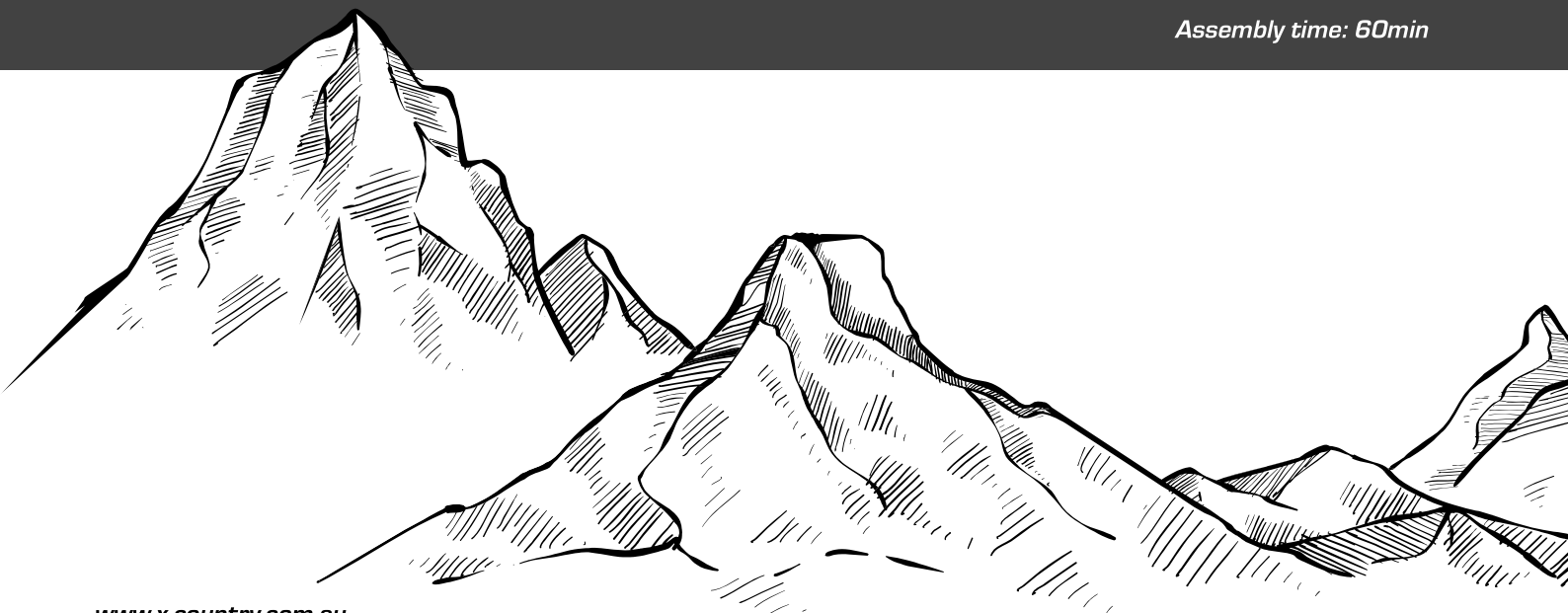


Specific tools required to remove covers with
dedicated fitment points



XC263

Assembly time: 60min



IMPORTANT

LOAD RECOMMENDATIONS

- *Ensure the load is evenly distributed on the roof. An uneven load can have adverse effects on the handling of the vehicle and the performance of the roof rack. Anytime a load is on the roof, the driver must adjust their driving style and act more cautiously.*
- *Routinely check the roof rack attachment points and ensure they are secure by checking torque, looking for any movement and damage to parts.*
- *Check tie down straps. Ensure they are tensioned securely. Ensure they are positioned correctly over the load. Ensure they are free from damage and 100% operational.*
- *Do not use any automatic car wash service.*

CARRYING CAPACITY

- *Check the vehicle owners handbook for your vehicles maximum carrying capacity. This capacity must then be evenly distributed on the rack.*
- *The actual load on the vehicle roof = weight of cargo + weight of roof rack system*

WARNING

- *Read through the fitting instructions completely before installation. Install as described and do not use any other mounting.*
- *It is advisable to have assistance when lifting heavy components onto the roof area of a vehicle.*
- *Do not repair or modify this part in any way. Repairs or modifications may effect the operation of the part and can result in a non-compliance with vehicle safety requirements.*
- *If damage or concerns are identified that may interfere with the installation, or affect the function or safety of the vehicle, inform the customer prior to proceeding with the install.*
- *Torque settings.*
- *Unless otherwise stated.*

TORQUE SETTINGS

M6 = 4-5Nm

M8 = 8-12Nm

M10 = 18-22Nm

WARRANTY INFORMATION

All items are covered by a 5 year warranty.

If a defect appears in the system before the end of the warranty period and X-Country finds that the defect is in materials or workmanship, X-Country will, in its sole discretion either;

- 1. Repair the system of the defective component of the system free of charge*
- 2. Replace the system or the defective component of the system, or*
- 3. Refund the purchase price of the system to the original purchaser.*

X-Country reserves the right to replace defective products or components with products of components of similar quality, grade and composition, where an identical product or component is not available. Goods presented for repair may be replaced by refurbished goods of the same type rather than being repaired. Refurbished parts may be used to repair goods.

The 5 year warranty does not apply where

The system is not installed in accordance with the fitting instructions

The system is not used as intended or designed

Any part of the system is used with other products or components not intended to be used in conjunction with the system.

The system has been on-sold or assigned by the original purchaser

The system has been modified or repaired by someone other than X-Country or its authorised repairers

X-Country cannot establish any fault after inspection of the returned product

The system has been subject to abnormal conditions, including fire, water, humidity, pressure, stress

The defect in the system, has arisen due to abuse, misuse, neglect or accident

The defect in the system has arisen due to unlawful or unusual use of the vehicle

The defect in the system has arisen due to the purchaser's failure to properly assemble, install, fit, maintain or use the system in accordance with the instructions.

This warranty does not cover wear and tear. Warranty claims are made by contacting X-Country directly or through the place of purchase. All claims must be accompanied by the proof of purchase (receipt), images and a description of the concern. Emails to sales@x-country.com.au

FIT COMPLEXITY SCALE

1 = DIY, easy to access roof fitment points

2 = DIY, easy to access fitment points larger platform

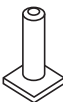
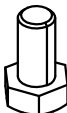
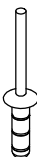
3 = Specific tools required to remove covers with dedicated fitment points

4 = Authorised installer, specific tools, track mount, drilling, sealing required

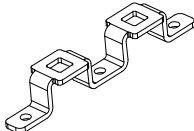
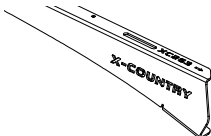
5 = Authorised installer, specific tools, drilling, hood lining lowering, Setting Rivet nuts

PARTS LIST

HARDWARE

1.  M8 Flanged nut x 10	2.  M8 Plastic washer x 6	3.  M8 T-bolt x 6	4.  M6 Cap screw x 8	5.  M6 Spring washer x 8
6.  M6 Flat washer x 8	7.  M8 x 16mm hex bolt x 4	8.  Cage nut x 8	9.  Rivet x 13	

PARTS

10.  Mounting brackets x 4	11.  Razor (Pair)	12.  Wind fairing x 1	13.  Foam tape x 4
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TOOLS REQUIRED

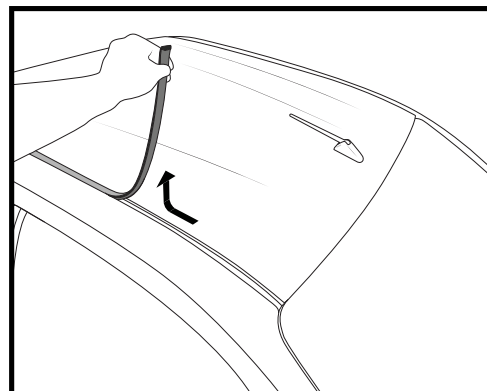
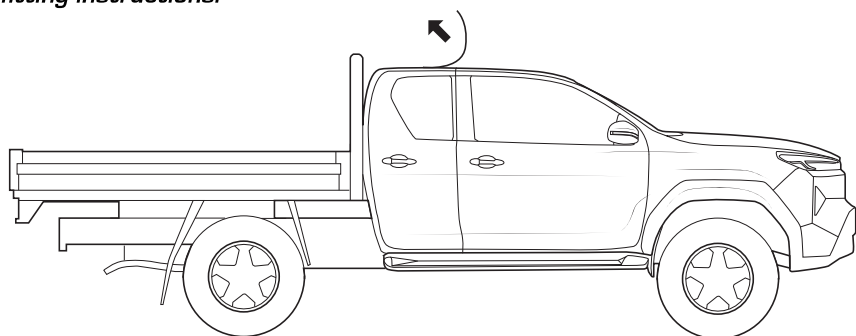
- 5mm allen key
- Socket wrench and set
- Knife
- Power drill and drill bit set
- Drill stop
- Butyl mastic
- Clean cloth
- Cold galvanising paint
- Vacuum
- Pneumatic rivet gun

Note: Summit Platform and track kit as separate

INSTALLATION

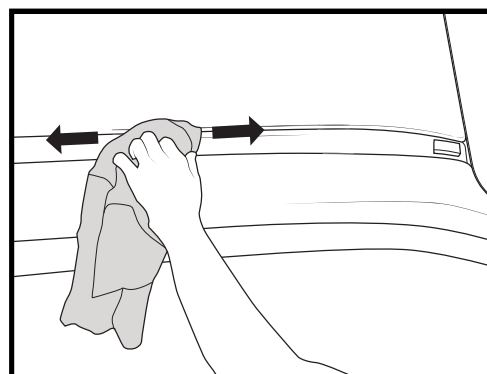
1.

Install vehicle track set as per corresponding fitting instructions.



2.

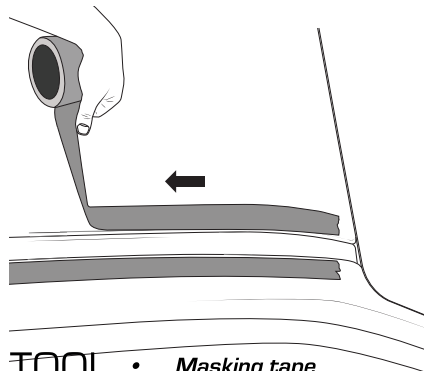
Clean the exposed ditch of any debris.



TOOL • Clean cloth

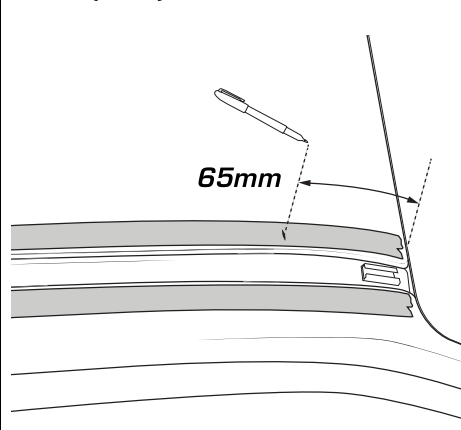
3.

A) Apply masking tape along the either side of the ditch, both front and rear.

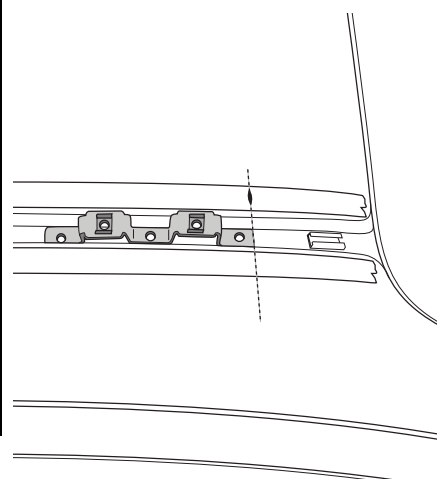


TOOL • Masking tape
• Marker
• Tape measure

B) Create a reference at the dimension shown (front).



C) Place a mounting bracket in the ditch at these references.



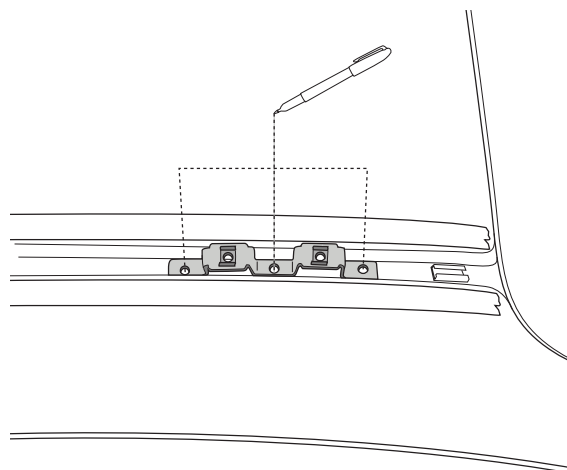
X-COUNTRY

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4.

A) Using a marker, create a reference in each mounting hole of the bracket.

Remove the bracket when complete.

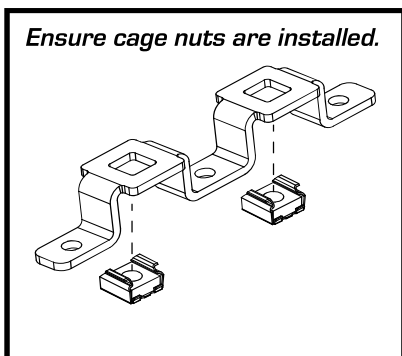


TOOL • Marker

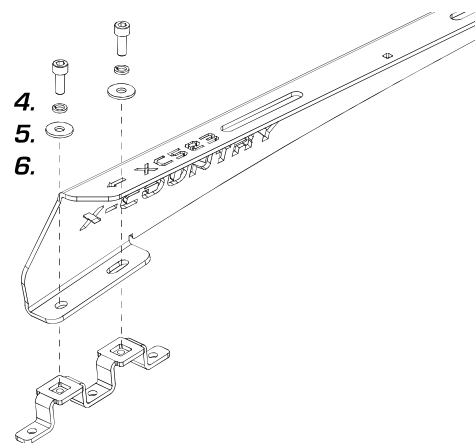
5.

Install mount brackets to the Razors, both front and rear:

Ensure cage nuts are installed.



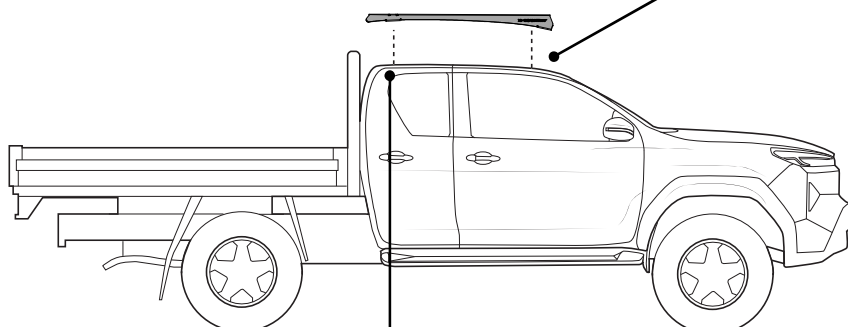
TOOL • Tape measure



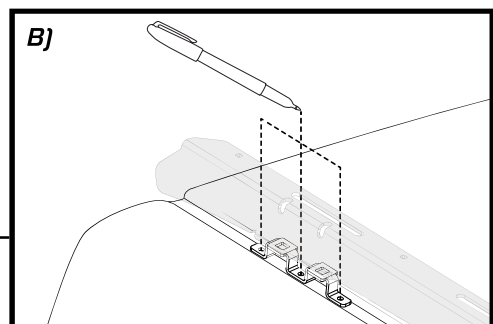
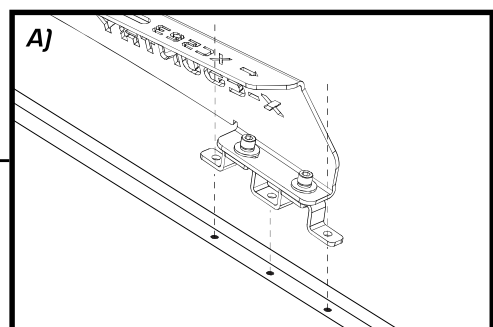
6.

A) Place the assembly onto the roof, lining up with the references made in the step 4 previously.

B) With a marker, create a reference in all the mounting holes of the bracket at the rear. Remove the assembly and disassemble when complete.



TOOL • Marker



X-COUNTRY

PAGE 5 of 9

7.

Drill out markings made in step 4 and 6, firstly with a 4mm drill bit, and then with a 9mm bit. Use a drill stop set to 5mm.

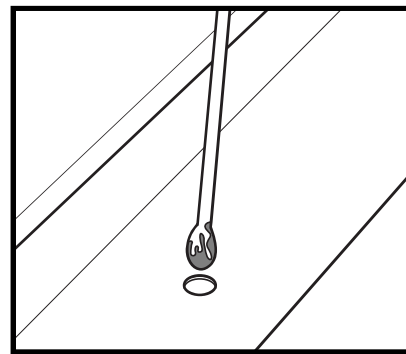
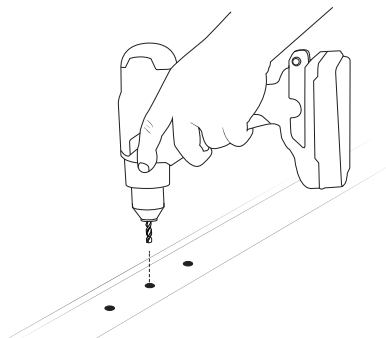
Vacuum any swarf, then apply cold galvanising paint to the dilled area.



CAUTION: A drill stop set to 5mm **MUST BE USED**. Airbag canister is located in the area being drilled. Failure to use a stop, could result in canister being pierced.

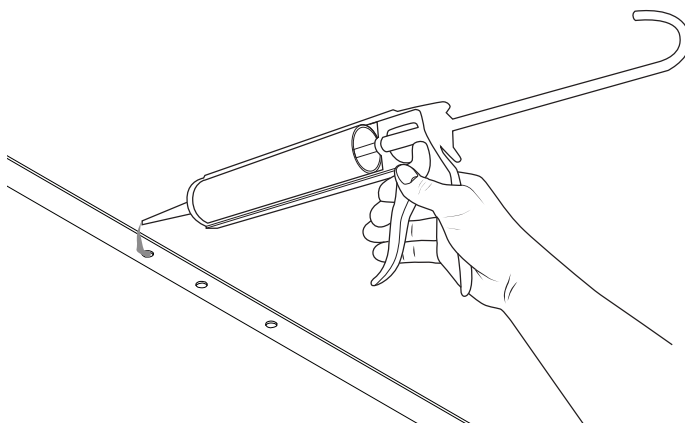
TOOL

- Power drill
- Drill stop
- Cold galvanising paint
- Vacuum



8.

Apply butyl sealant to all holes in the roof.

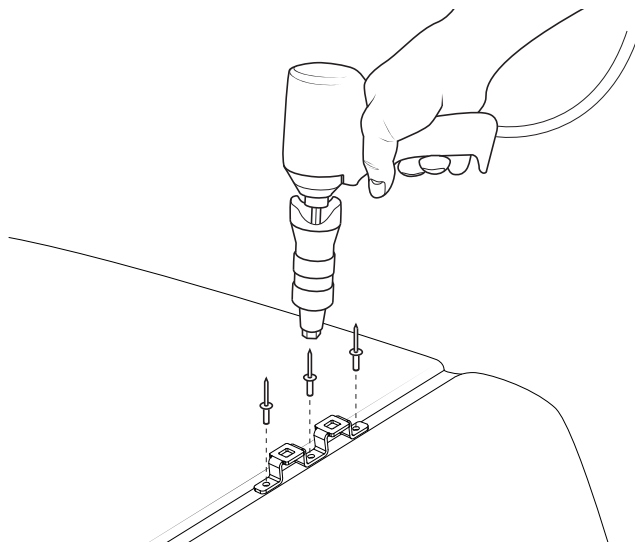


TOOL

- Butyl mastic sealant

9.

Using a pneumatic rivet gun, fix all 4 brackets to the roof.

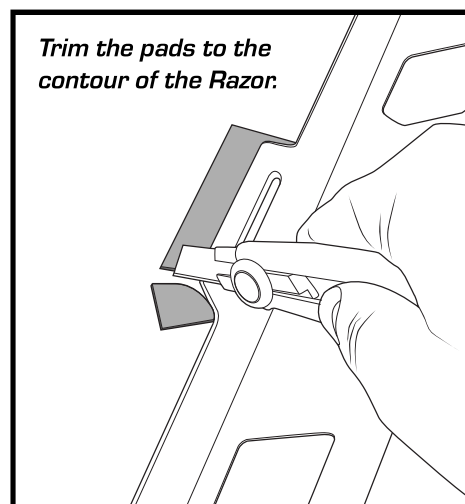
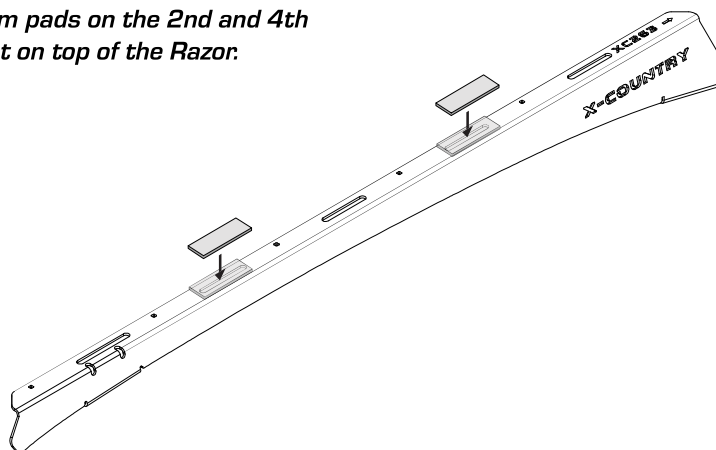


TOOL

- Pneumatic rivet gun

10.

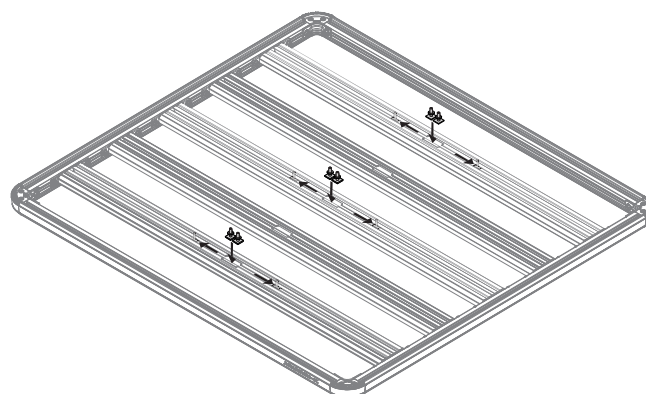
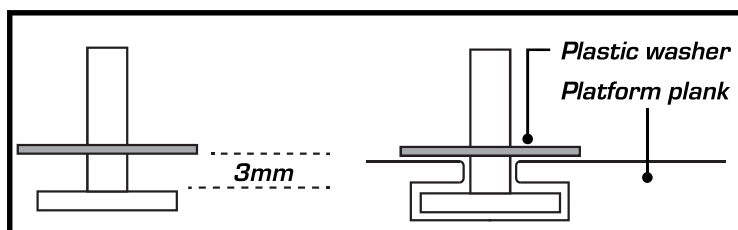
Install 3M foam pads on the 2nd and 4th mounting point on top of the Razor. Trim to shape.



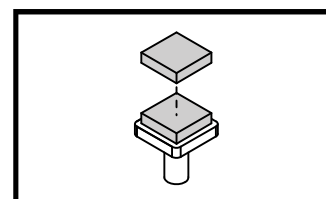
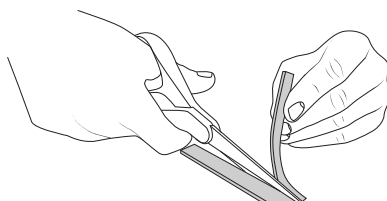
TOOL • Knife

11.

Turn the Summit platform upside down, on a clear surface. Slide 2x T-bolts in the 1st, 3th and 5th plank. Move a bolt to either end of the plank. Fit plastic washers onto the t-bolts as shown.

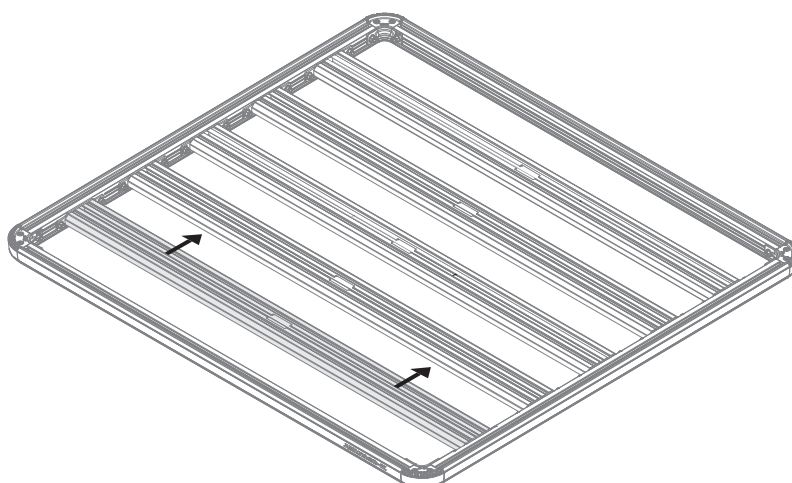


NOTE: A spare 3M foam pad can be cut down into pieces matching the base of the supplied T-bolts. Install 2x pieces of foam to each T-bolt as an alternative fit to the above.



NOTE

If your vehicle is fit with a shark fin aerial, the rear plank of the platform must be moved forward to accommodate.

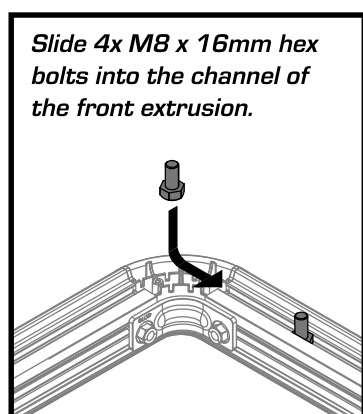


12.

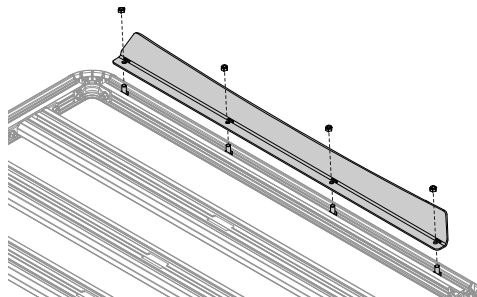
Fit the wind fairing to the front of the Summit Platform.

Note: Hardware for this step found in Razor kit.

TOOL • Socket wrench and set

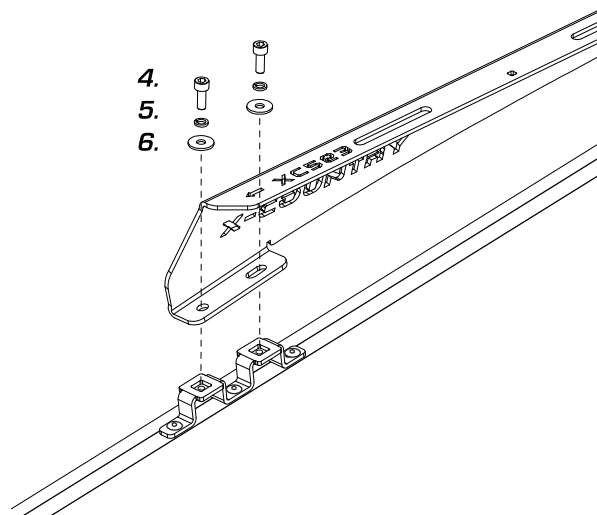


Place the fairing into place over the hex bolts installed previous. Centre the fairing and tighten in place with flanged nuts.



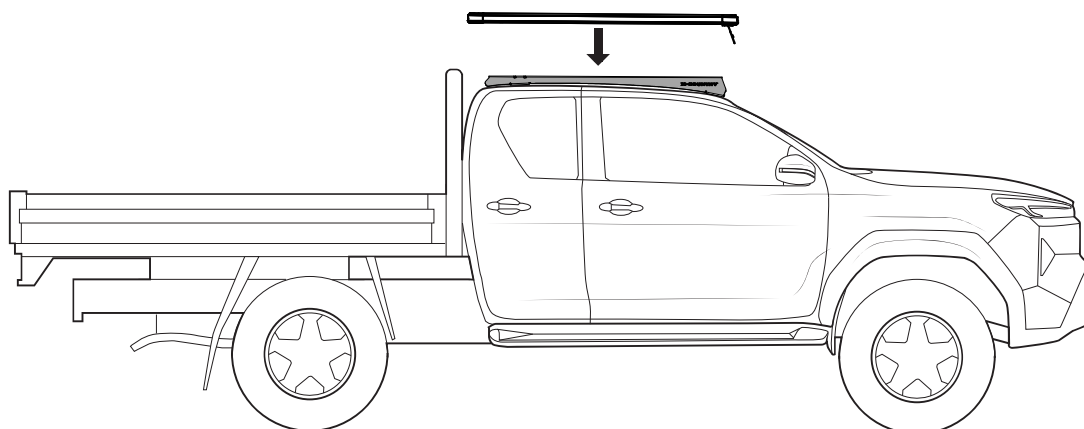
13.

Install the Razors onto the roof of the vehicle. Fix securely in place.



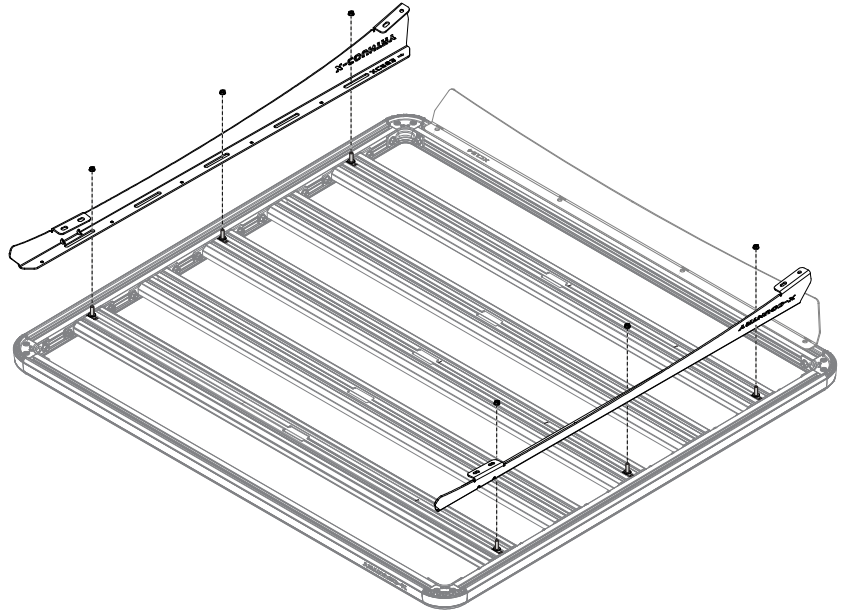
14.

With assistance, lift the platform onto the installed Razors.



15.

The T-bolts slide through the mounting points in the top of the Razors. Ensure the platform is positioned evenly on the roof of the vehicle. Fix using the M8 flanged nuts provided.



TOOL • Socket wrench and set

16.

Check all fixtures are secure before use.

Ensure there is a 6-10mm gap between fairing and roof of vehicle. Adjust by loosening Summit and sliding backward.

